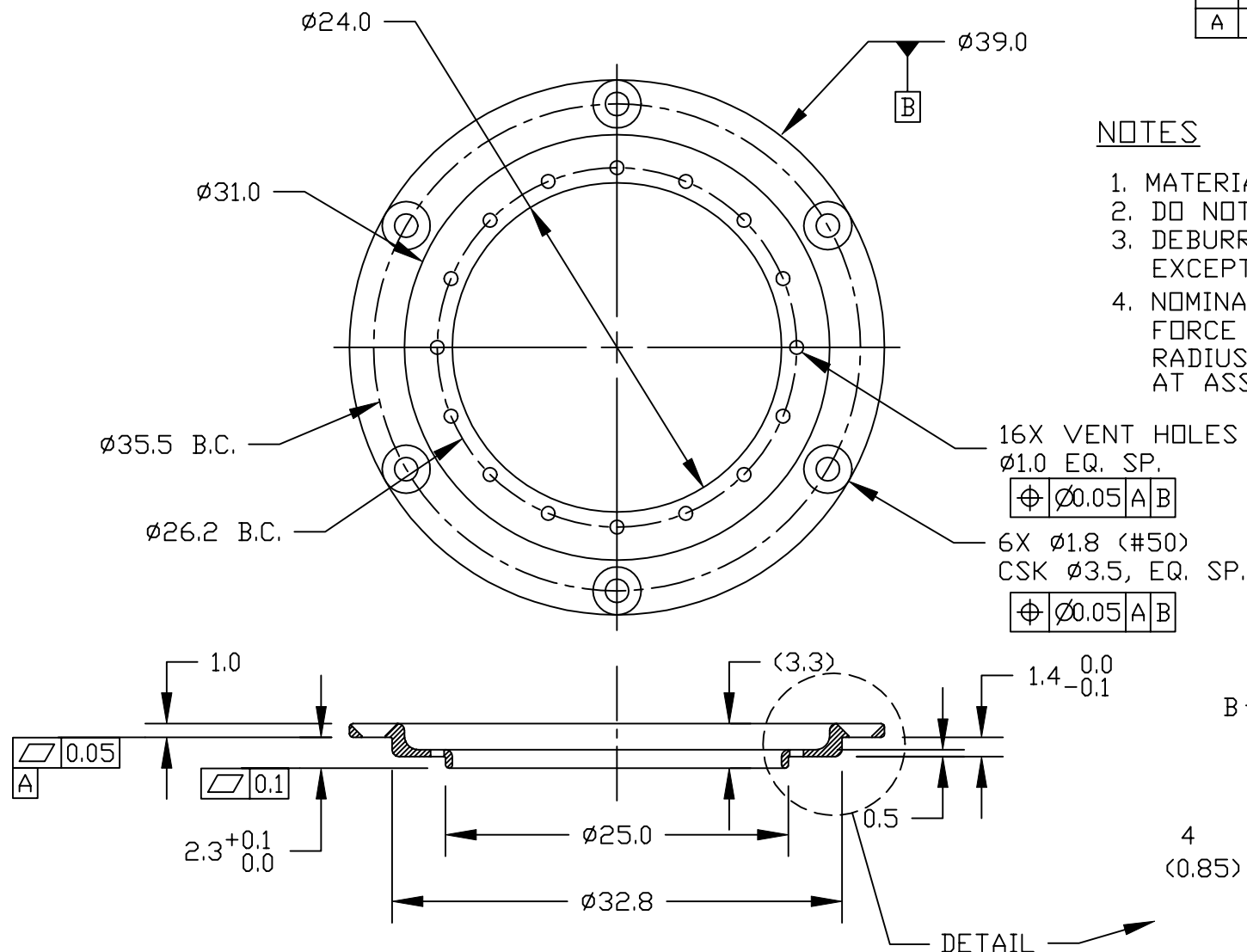


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	BASELINE RELEASE	9/29/97	D.S.



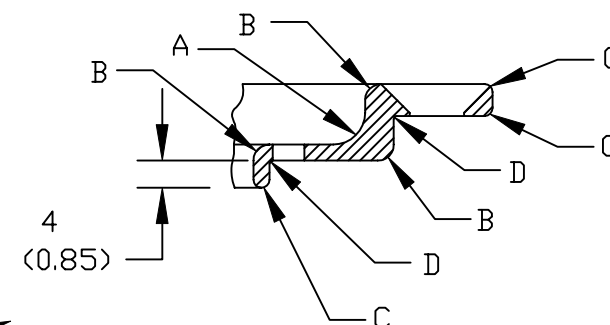
NOTES

1. MATERIAL CERT'S REQUIRED.
2. DO NOT USE SULFUR OILS.
3. DEBURR, BREAK SHARP EDGES R0.25 EXCEPT WHERE NOTED OTHERWISE.
4. NOMINAL DIM. 0.6mm FOR PROPER SPRING FORCE AT ASSY; EXPECT ADD'L CUT ON RADIUS SURF. FOLLOWING DIM. CHECK AT ASSY.

16X VENT HOLES
 $\phi 1.0$ EQ. SP.
 $\sqrt{0.05}$ A B

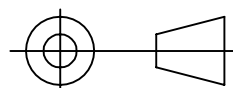
6X $\phi 1.8$ (#50)
 CSK $\phi 3.5$, EQ. SP.
 $\sqrt{0.05}$ A B

A: R 1.0 mm
 B: R 0.5mm
 C: R 0.25mm
 D: R 0.1mm



25 mm

THIRD ANGLE PROJECTION



NEXT	FINAL	NEXT ASSY	USED ON
QTY REQD PER ASSY		APPLICATION	

1				SS 304
ITEM#	QTY	PART NUMBER	NOMENCLATURE	MATERIAL SPECIFICATION
TOLERANCES (EXCEPT AS SPECIFIED)				Experimental Astrophysics Group UNIVERSITY OF CALIFORNIA, BERKELEY, USA DWG TITLE MCP PRESSURE CLAMP RING WIC DETECTOR SIZE A PROGRAM IMAGE-FUV DWG. NO. 8093-A3 REV A SCALE 2/1 SHEET 1 OF 1
OVER	TO	TOLERANCE	DO NOT SCALE DRAWING METRIC DRAWING (UNITS: mm)	
0	49.99	± 0.1	INTERPRET PER ANSI Y14.5-1982	
50	249.9	± 0.5	WELDING SYMBOLS PER ANSI/AWS A2.4-79	
250	-	± 1	APPROVALS	
ANGLES			DATE	
SURFACE FINISH .8			DRAWN J. STOCK	
SURFACE TREATMENT ELECTROPOLISH			CHECKED D.S.	
MASS			ISSUED J.S.	