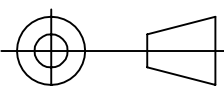


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	BASELINE	9/11/97	D.S.

-
- Technical drawing of a shaft with a spherical end. The drawing includes the following features and dimensions:
- Feature Control Frame (Top Left):** A box containing 'A', 'B', and '3'.
 - Feature Control Frame (Top Right):** A box containing 'R22.35', '0.0', and '1.0'.
 - Feature Control Frame (Bottom Left):** A box containing '17.23'.
 - Feature Control Frame (Bottom Right):** A box containing a trapezoidal symbol, '0.05', and 'A'.
 - Dimensions:**
 - $\phi 20.0$ with a tolerance of 0.00 to -0.05 .
 - $\phi 24.9$ with a tolerance of 0.00 to -0.05 .
 - $\phi 20.0$ with a tolerance of 0.00 to -0.05 .
 - $\phi 24.9$ with a tolerance of 0.00 to -0.05 .
 - $\phi 20.0$ with a tolerance of 0.00 to -0.05 .
 - $\phi 24.9$ with a tolerance of 0.00 to -0.05 .
 - Annotations:**
 - 'DETAIL A' with a leader line pointing to the spherical end.
 - 'SPHERICAL' with a leader line pointing to the spherical end.
 - '(3.00)' with a leader line pointing to the shaft diameter.
 - '1' with a leader line pointing to the shaft diameter.



SCALE 8X

25 mm										304 SS													
ITEM#		QTY		PART NUMBER				NOMENCLATURE				MATERIAL SPECIFICATION											
THIRD ANGLE PROJECTION 						TOLERANCES (EXCEPT AS SPECIFIED)				DO NOT SCALE DRAWING METRIC DRAWING (UNITS: mm)				Experimental Astrophysics Group UNIVERSITY OF CALIFORNIA, BERKELEY, USA DWG TITLE MCP PRESSURE PAD WIC DETECTOR									
						OVER		TO												TOLERANCE			
						0		49.99		±0.1													
						50		249.9		±0.5													
						250		-		±1													
ANGLES				±0.1*		INTERPRET PER ANSI Y14.5-1982 WELDING SYMBOLS PER ANSI/AWS A2.4-79																	
SURFACE FINISH						0.8		APPROVALS		DATE													
SURFACE TREATMENT						ELECTROPOLISH		DRAWN		J. STOCK		9/9/97											
								CHECKED		O.S.		9/10/97											
NEXT						FINAL		NEXT ASSY		USED ON		ISSUED		J.S.		9/11/97							
QTY REQ'D PER ASSY		APPLICATION				MASS				SCALE		2/1				SHEET		1 OF 1					